

Rollover Protective Structures (ROPS)



These pieces of equipment need to be in compliance with OSHA/VOSH 1926.602 & 1926.1000 Standards.

What to do with Questionable ROPS...

- ❑ Inventory any industrial tractors, graders, scrapers, skidders, tracked and wheeled loaders, tractors that are being used in construction including any agriculture or industrial tractors. These pieces of equipment need to be in compliance with OSHA/VOSH 1926.1000 if they were manufactured on or after July 1, 1969.
- Look at your ROPS label that is affixed to the ROPS structure. Labels should have 2-3 pieces of information:
 - ⇒ Manufacturers' or Fabricators name and address
 - ⇒ ROPS Model #, if any
 - ⇒ Machine make, model or series # that the structure is designed to fit
- Observe whether seat belts are installed and ready for use. Make note of any equipment that needs seat belts or replacement of seatbelt components. Order and install seat belt components as soon as possible and instruct the operator to use them.
- Contact the manufacturer of the equipment and ask for assistance in verifying and documenting ROPS. You may simply need the manufacturer to send you replacement ROPS labels. You may need to ask the manufacturer's representative to do an onsite visit to inspect the ROPS and determine compliance with their manufacturer's standards (which will also be the OSHA standards).
- Any equipment that was manufactured after July 1, 1969 and has questionable ROPS integrity should be removed from service until verified by the manufacturer to be in compliance. A missing ROPS label does not constitute a need to remove the equipment from service as long as you are in the process of obtaining a new label and you are sure the ROPS was original to the manufacturer and has not been damaged and/or job-site repaired.

ROPS

